

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claims 1-27 (cancelled)

Claim 28 (original): A method for manufacturing a sealed recuperator unit comprising the steps of:

- (a) providing a first section having an embossment;
- (b) providing a second section;
- (c) placing a corrugated member in the embossment;
- (d) placing the second section over the first section; and
- (e) welding said first section to said second section thereby forming a sealed recuperator unit.

Claim 29 (original): A method as set forth in claim 28, further comprising the steps of:

- (f) forming a fluid inlet in said sealed recuperator unit; and
- (g) forming a fluid outlet in said sealed recuperator unit.

Claim 30 (original): A method as set forth in claim 29, further comprising the step of:

brazing said corrugated member to said first section and said second section.

Claim 31 (original): A method as set forth in claim 28, further comprising the step of:

welding a front member having a fluid inlet and a fluid outlet to the first section and the second section.

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Claims 32-46 (cancelled)

Claim 47 (original) A method as set forth in claim 28 further comprising the
steps of:

curving said first section; and
curving said second section.

Claims 48-50 (cancelled)